

# VR CNC Milling 5

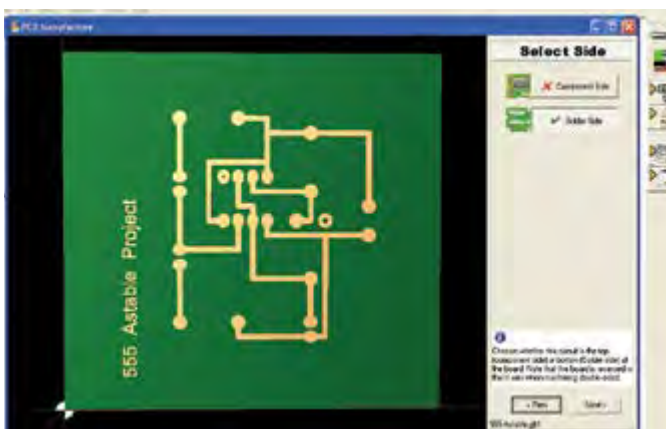
## CNC MACHINE CONTROL SOFTWARE



Tool and Offset Editor

Work Offsets | Tooling Data | Tool Library

No.	Description	Z Offset	Diameter	Type	Length	Flute Len
1	Slot Drill 8 mm	0.000	8.000	Centre Drill		
2	Slot Drill 6 mm	0.000	6.000			
3	Slot Drill 5 mm	0.000	5.000			
4	Slot Drill 4 mm	0.000	4.000			
5	Slot Drill 3 mm	0.000	3.000			
6	Slot Drill 2 mm	0.000	2.000			
7	Slot Drill 10 mm	0.000	10.000			
8	Slot Drill 1.5 mm	0.000	1.500			



Virtual Reality (VR) CNC Milling 5 is an improved and updated version of our CNC machine control software incorporating Denford PCB Manufacturing Software and 2D DXF import facilities, together with USB connectivity, delivering machining times up to 40% faster than before. Enhanced features provide the user with new machining capabilities, simplified options in datum setting, improved tool and work offset features and a new, powerful, virtual reality 3D simulation engine.



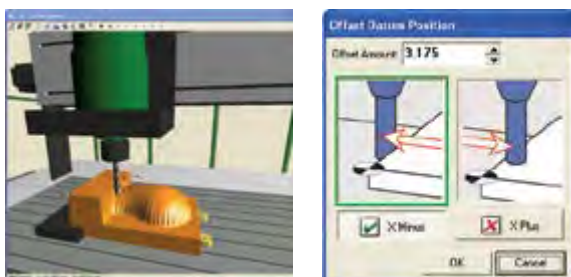
Ideal for use in conjunction with

**in Schools**

## VR CNC Milling 5

### PROGRAMMING FEATURES

- Program information screen provides fast interactive 3D depiction of tool path.
- Powerful NC code editing options.
- Program pre-scan checks for syntax errors and invalid codes prior to machining.
- Utilities toolbar provides seamless integration with other Denford applications.
- Simplified tool editing with multiple tool types.



### VR SIMULATION FEATURES

- Simulate real machining with highly detailed Virtual Reality.
- Actual cutting of the virtual material in jog mode or program cycle.
- Tables, bases and workholding fixtures are simulated.
- Collision detection: objects change colour when cutter comes into contact with billet, workholding or tables.
- Virtual feed & speed overrides can control the virtual machine.
- Auto datum facility: Program can run without having to set the VR offsets.

### MACHINE CONTROL FEATURES

- USB connectivity – Faster Data Transfer.
- Continuous Path Manufacturing system pre-examines CNC moves to determine optimum change of direction.
- One click datum positioning.
- Material override mode – Automatically adjusts program feeds & speeds from a pre-set menu.
- Intelligent program restart window allows restart of program from any line.
- Denford Post Processor allows translation of NC programs between different controllers.

### RECOMMENDED SYSTEM REQUIREMENTS

Please refer to page 39.

### VR MILLING PCB IMPORT

Simple “Wizard” program with 3D Graphics. Imports Gerber files from all major PCB design packages. Imports Drill files from all major PCB design packages. Multi pass machining strategy increases clearance around tracks. Option to create drilling plan from pad hole diameters. Option to centre pads, pilot holes or drill all holes. Handles double sided boards. Toolpath simulation.



### VR MILLING 2D DXF IMPORT

- Simple “Wizard” program with 2D Graphics.
- Integrated Material and Tool Library.
- Imports DXF and DWG files from all major CAD packages:- TechSoft, Pro/DESKTOP, ArtCAM, AutoCAD, CorelDraw etc.
- Multiple cutter path strategies including:
  - Follow Path.
  - Inside Offset (cutter path offset by radius).
  - Outside Offset (cutter path offset by radius).
  - Area Clearance (Offset by outline) with programmable step-over.
  - Area Clearance (Raster) with programmable step over and angle.
  - Drilling cycles.
- Intelligent selection of Islands.
- Toolpath simulation.

### SEAMLESS IMPORT OF TECHSOFT 2D DESIGN FILES:

The import routine with Denford’s VR CNC Milling V5 operating software works with Techsoft 2D Design Tools Versions 1 & 2 and also with ALL major CAD packages.

It is far more advanced than the Techsoft post-processor, supplied with Techsoft Version 1 and is far simpler to use.

ALL Denford machines operating with VR CNC Milling V5 are able to import designs drawn in Techsoft Versions 1 & 2, saved in DXF format, **without any additional software or post processor being required.**

VR Milling V5 has the facility to import DXF, DWG and Gerber files, which then allows multiple toolpaths to be created. The toolpaths are generated using the vector data imported and not colours, fill or line width.